

Cutting Tools

Hex Shank Multi-Step Drills – Indexes

Hex Shank Multi Step Drill Set

• 3 Drills and 1 Quick Change Adapter

Increments (inches)	Number of Steps	Hole Size Range
1/32"	13	1/8" to 1/2"
1/16"	9	1/4" to 3/4"
1/16"	12	3/16" to 7/8"

Speed Recommendations

Diameter	Ferrous	Non-Ferrous
1/2"	400-800	900-2000
3/4"	200-600	500-1500
7/8"	175-500	450-1250
1-1/8"	150-400	400-1000

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Miniature Carbide Rotary Files – Indexes

7-Piece Index

- 1/4" Shank
- C2 Grade Carbide



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8-Piece Index

- 1/4" Shank
- Double Cut
- C2 Grade Carbide



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8-Piece Index

- 1/4" Shank,
- Fast Mill Cut
- C2 Grade Carbide



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